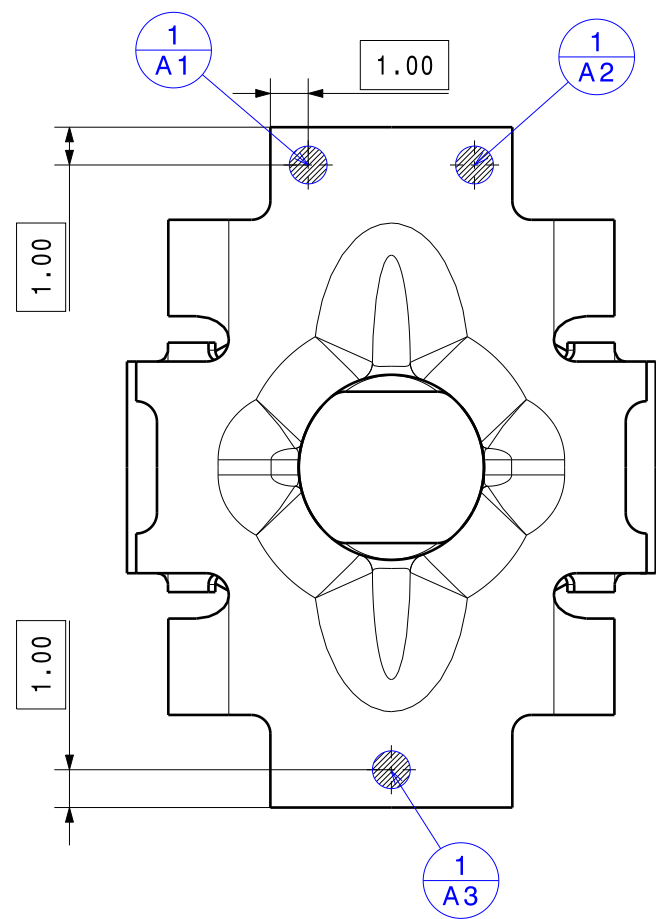
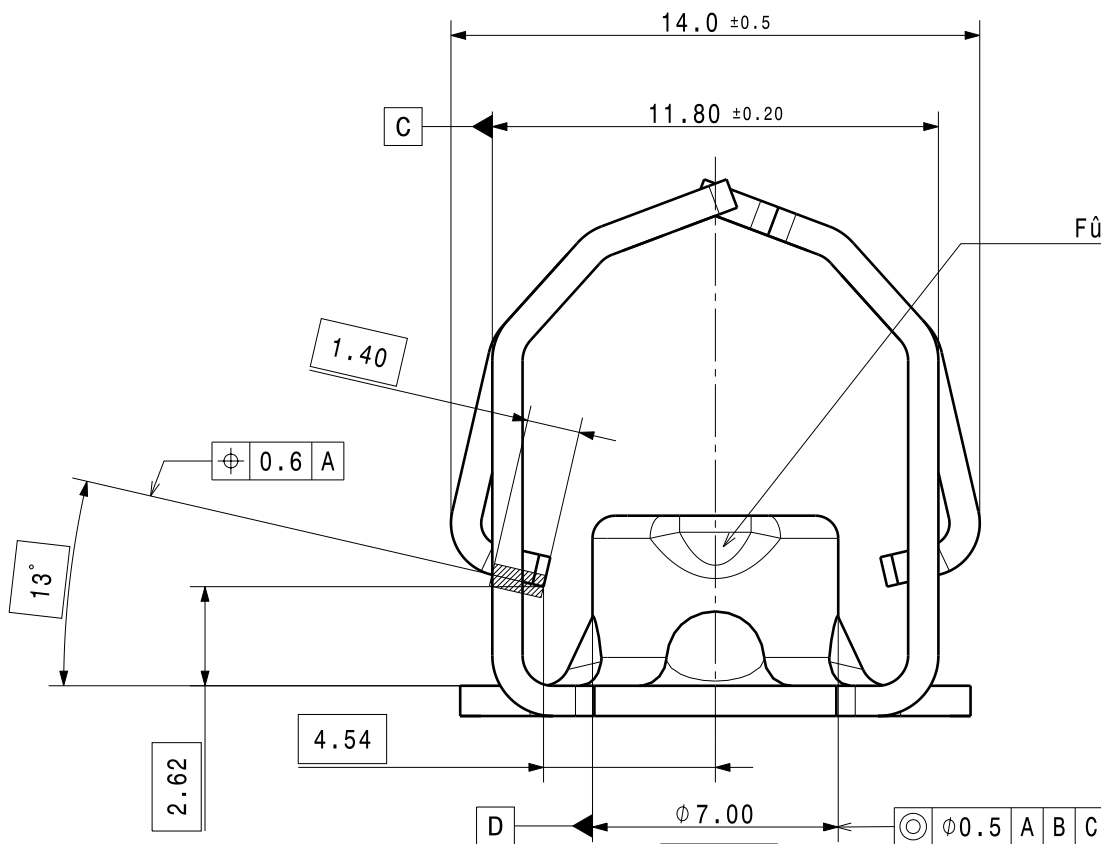
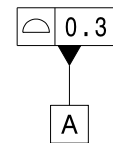


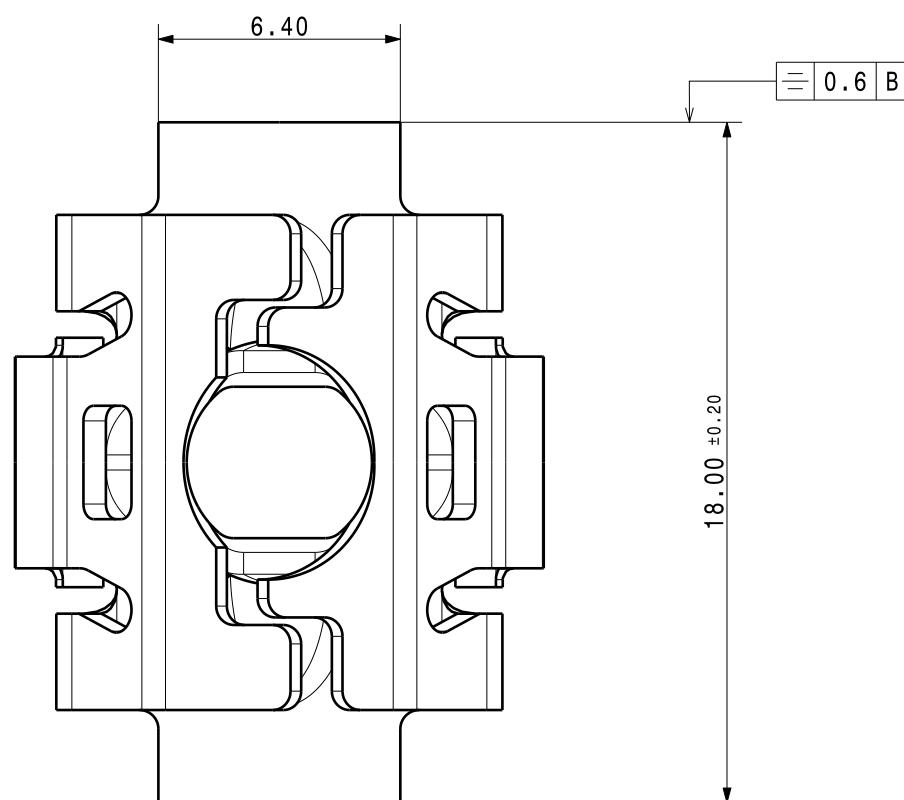
VERIFIER L ECHELLE APRES PHOTOCOPIE / BEWARE SCALE AFTER COPY



A1, A2, A3 en zone commune



Fût taraudé M6



CARACTERISTIQUES MECANIKES mechanical specifications

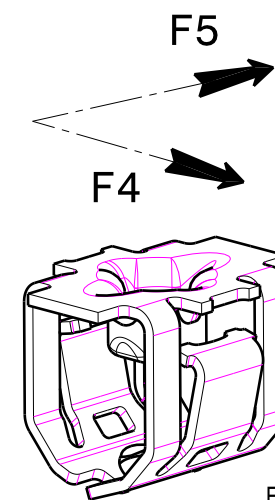
F1 Push in Force	8 daN Maxi
F2 Pull out Force	15 daN Mini
C1 Tightenning Torque	8 Nm Maxi
F4 Shearing Force (X)	90 daN mini
F5 Shearing Force (Y)	65 daN mini

EXEMPLE D'UTILISATION:

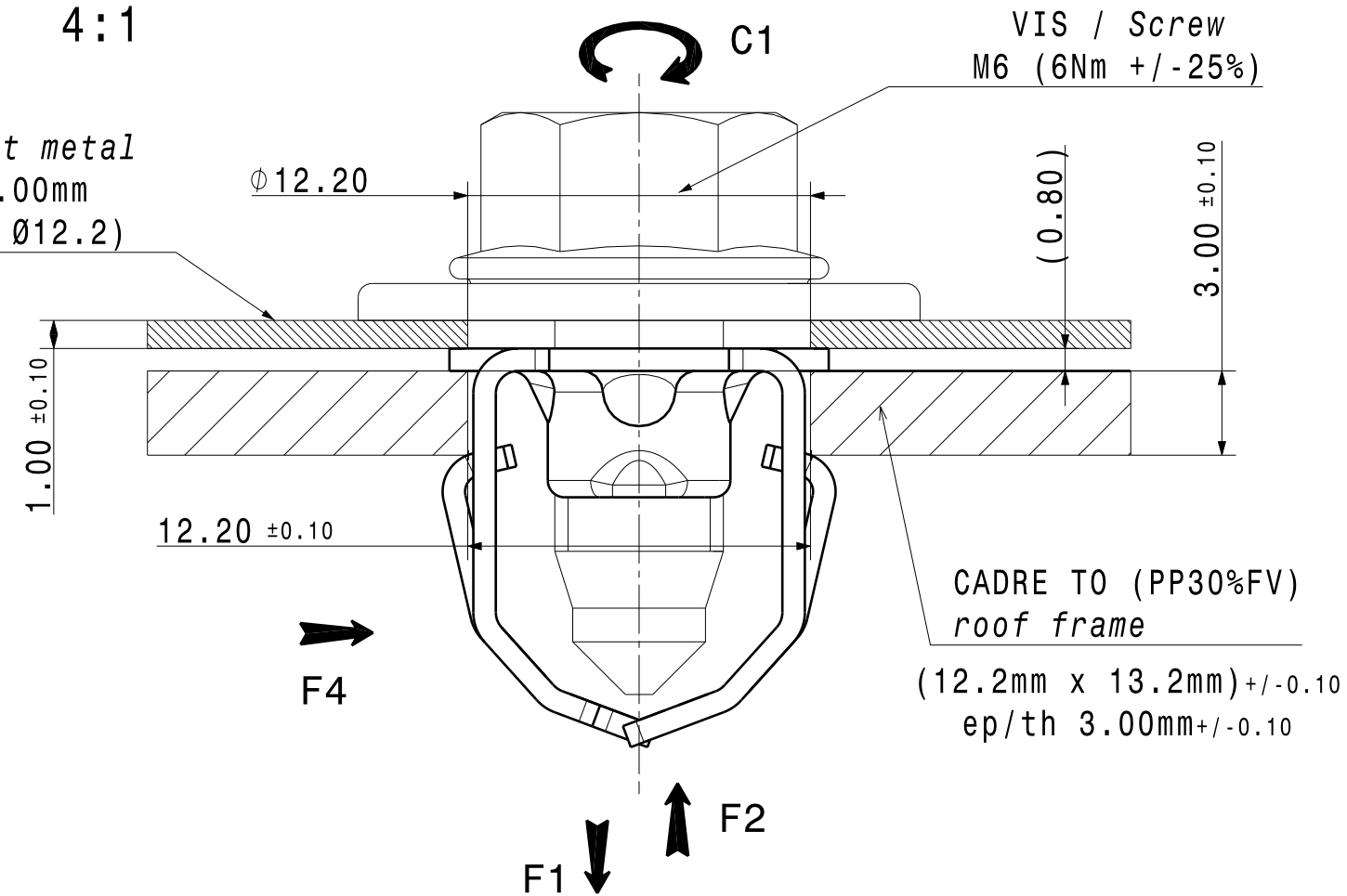
Use condition

Ech/Scale 4:1

Tôle / sheet metal
ep/th. 1.00mm
(trou/hole Ø12.2)



Ech: 1:1



Une consultation préalable de A.Raymond SARL est nécessaire pour toute mise en place de la pièce en automatique.
Automatic processing of the part requires prior consultation with A.Raymond SARL.

Ae	-	UPDATING DRAWING	27.07.11	GPA
REV.	Quant.	Indice / revision description	Date	Name



113 cours Berriat BP 157
France - 38019 Grenoble cedex 1
Tel +33 (0) 4 76 33 49 49
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Brevets / Patent rights
Classification code
AC-CC

N° Projet / Project No.
Origine / Origin
Chef de projet / Project Manager
COCHARD.M

Echelle / scale
5:1
Format
A2
Tolerance / General tolerance
Cf nota
Angle
Cf nota
Date
29.09.2009
Realise / Prepared by
PAULIN.G

ALL DIMENSIONS ARE IN MILLIMETERS
Epaisseur / Mat. thickness
0,80
Volume (mm³)
425,2
Poids / Weight (g)
3.3

Finition / finish
Voir nomenclature
See parts list
Code finition
finish code
-

Traitement structural / Material treatment
C45E CR
>0,5 : TTH.HR 30 N : 57,5 a 63 (38 a 42 HRC)

Matiere / Material
C45E-A
Mat. code
-

Libelle / Title
Ecrou à pas métrique
M6 a clipper
Metric pitch nut

Reference /Part no.
213591-0-00
Drawing type
C:Customer

Ref. client / Customer part no.
213591-0-00
Planche / Sheet
1/1

CAD system & version
CATIA V5 R19 SP7
Non fichier / File name
213591-0C00

<http://www.cergy-vis.fr>
[CERGY-VIS]
ET SI ON PARLAIT SERVICE

Variant	Finitions / Finishes
00	ZnFL Zn-Al 6_min Magni 2.0 Gris/Grey BS RR:480H
01	BRUT

Référentiel de contrôle:
Control referential

Plan A: Zone commune des référence partielles A1, A2, et A3
Common area A1, A2, A3
Plan B: Centre constaté de la cote 13.10±0.20/-0.10 perpendiculaire au plan A
Centre of dimension 13.10±0.20/-0.10 perpendicular to plan A
Plan C: Centre constaté de la cote 11.80±0.20 perpendiculaire aux plans A et B
Centre of dimension 11.80±0.20 perpendicular in plan A and B
Axe D: Axe constaté du diamètre 7.00±0.20 perpendiculaire au plan A
Axis of diameter 7.00±0.20 perpendicular in plan A